

UNITED STATE EPARTMENT OF COMMERCE Pat int and Trademark Office

Address: COMMISSIONER OF PATENTS AND TRADEMARKS

Washington, D.C. 20231

 APPLICATION NO.
 FILING DATE
 FIRST NAMED INVENTOR
 ATTORNEY DOCKET NO.

 09/660,324
 09/12/00
 AHN
 K
 M4065,0127/P

- MM91/0926 DICKSTEIN SHAPIRO MORING & OSHINSKY LLP 2101 L STREET NW WASHINGTON DC 20037-1526 EXAMINER
TOLEDO, F

ART UNIT PAPER NUMBER
2823

DATE MAILED: 09/26/01

Please find below and/or attached an Office communication concerning this application or proceeding.

Commissioner of Patents and Trademarks

•		Application No.	Applicant(s)	
•				
	Office Action Summary	09/660,324	AHN ET AL.	
	Office Action Summary	Examin r	Art Unit	
	The BANK INC DATE of this section is the	Fernando Toledo	2823	
Period fo	• •			
THE I - Exter after - If the - If NO - Failu - Any r	ORTENED STATUTORY PERIOD FOR REPLY MAILING DATE OF THIS COMMUNICATION. Issions of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. period for reply specified above is less than thirty (30) days, a reply period for reply is specified above, the maximum statutory period we to reply within the set or extended period for reply will, by statute, eply received by the Office later than three months after the mailing d patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be ti within the statutory minimum of thirty (30) da rill apply and will expire SIX (6) MONTHS fron cause the application to become ABANDON	mely filed ys will be considered timely. the mailing date of this communication. ED (35 U.S.C. § 133).	
1)🖂	Responsive to communication(s) filed on 11 J	uly 2001 .		
2a)⊠	This action is FINAL . 2b) ☐ Thi	s action is non-final.		
3)□	Since this application is in condition for allowa closed in accordance with the practice under the			
Dispositi	on of Claims			
4)🖂	Claim(s) 88-123 is/are pending in the application	on.	•	
4a) Of the above claim(s) is/are withdrawn from consideration.				
	Claim(s) is/are allowed.			
	Claim(s) <u>88-123</u> is/are rejected.			
·	Claim(s) is/are objected to.			
8) 🗌	Claim(s) are subject to restriction and/or	election requirement.		
Application	on Papers			
	The specification is objected to by the Examiner			
10)⊠ The drawing(s) filed on <u>12 September 2000</u> is/are: a)⊠ accepted or b)⊡ objected to by the Examiner.				
	Applicant may not request that any objection to the			
11) 🔲 T	he proposed drawing correction filed on		• •	
	If approved, corrected drawings are required in rep	ly to this Office action.	,	
12)∐ T	he oath or declaration is objected to by the Exa	ıminer.		
Priority u	nder 35 U.S.C. §§ 119 and 120			
13) 🗌	Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. § 119(a	n)-(d) or (f).	
a)[☐All b)☐ Some * c)☐ None of:			
	1. Certified copies of the priority documents	have been received.		
	2. Certified copies of the priority documents		on No	
;	3. ☐ Copies of the certified copies of the priori			
	application from the International Bure ee the attached detailed Office action for a list of	eau (PCT Rule 17.2(a)).	· ·	
14)∏ Ad	cknowledgment is made of a claim for domestic	priority under 35 U.S.C. § 119(e	e) (to a provisional application).	
	☐ The translation of the foreign language prove the cknowledgment is made of a claim for domestic			
Attachment(s)			
2) Notice	of References Cited (PTO-892) of Draftsperson's Patent Drawing Review (PTO-948) ation Disclosure Statement(s) (PTO-1449) Paper No(s)		r (PTO-413) Paper No(s) Patent Application (PTO-152)	
S. Patent and Tra PTO-326 (Rev		on Summary	Part of Paper No. 5	

Art Unit: 2823

DETAILED ACTION

DETAILED ACTION

Claim Rejections - 35 USC § 112

The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

1. Claim 122 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. It is not clear how an active circuit element is formed on the insulating layer if Applicant forms the passive circuit element on the same insulating layer while bonding an integrated circuit chip to the interposer layer.

Claim Rejections - 35 USC § 103

The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 88 100, 105 118 and 123 are rejected under 35 U.S.C. 103(a) as being unpatentable over Stone (U. S. patent 5,770,476) in view of Forbes (U. S. patent 6,201,287 B1).

In re claim 88, Stone discloses in the U. S. patent 5,770,476; figures 1 – 3 and related text, a process for forming an interposer element 100, including the steps of; providing an insulating layer 7; processing the insulating layer to produce at least one passive circuit element 17 on or within the insulating layer.

Stone does not show wherein the insulating layer is provided on at least one silicon substrate; wherein the passive circuit element is being separated from the silicon substrate by a portion of the insulating layer; and a portion of the insulating layer having a thickness such that the passive circuit element is electrically shielded from the silicon substrate (columns 5 and 6).

However, Forbes in the U. S. patent 6,201,287 B1; figures 1 – 10 and related text, shows forming a passive circuit element 32 in an insulating layer 36 that is on at least one surface of a silicon substrate 100 wherein a portion of the insulating layer has a thickness such that the passive element is electrically shielded from the substrate (column 4).

Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to form the interposer element of Stone with the teachings of Forbes (i.e. shows forming a passive circuit element 32 in an insulating layer 36 that is on at least one surface of a silicon substrate 100 wherein a portion of the insulating layer has a thickness such that the passive element is electrically shielded from the substrate) because the processing steps of Forbes will enable the practitioners of Stone to form an interposer layer within an insulating layer in a silicon substrate.

In re claim 89, Stone teaches bonding an integrated circuit chip 31 to the interposer layer 100 such that the integrated circuit chip is electrically connected to the passive circuit element (figure 2).

In re claim 90, Stone teaches wherein the step of bonding comprises solder bonding 35 (figure 2).

Art Unit: 2823

In re claim 91, Stone teaches wherein the step of bonding comprises flip-chip bonding (figure 2).

In re claim 92, Stone teaches that the insulating layer is formed of an oxide (column 5).

In re claim 93, Stone substantially teaches the invention as claimed, but fails to explicitly teaches that the oxide is SiO₂.

However, silicon dioxide it's a well-known insulating layer that can be readily grown from a silicon substrate. Therefore it would have been obvious to one having ordinary skill in the art at the time the invention was made to have silicon dioxide as the oxide layer in Stone's invention because it is readily grown and choosing a material for its disclosed intended purposes requires only ordinary skill in the art. Note that the specification contains no disclosure of either the critical nature of the claimed material being of silicon oxide or any unexpected results arising therefrom. Where patentability is said to be based upon particular chosen material or upon another variable recited in a claim, the Applicant must show that the chosen material is critical. *In re Woodruf*, 919 F.2d 1575, 1578, 16 USPQ2d 1934, 1936 (Fed. Cir. 1990).

In re claim 94, Stone substantially teaches the invention as claimed, but fails to show that the insulating layer has a thickness within a range of three to five microns.

However, it would have been obvious to one having ordinary skill in the art at the time the invention was made to have the insulating layer of a thickness of three to five microns, since insulating layer thickness are well known processing variable and it has been held that where the general conditions of a claim are disclosed in the prior art,

Page 5

discovering the optimum or workable ranges involves only routine skill in the art. *In re Aller*, 105 USPQ 233. Also, note that the specification contains no disclosure of either the critical nature of the claimed thickness or any unexpected results arising therefrom. Where patentability is said to be based upon particular chosen thickness or upon another variable recited in a claim, the Applicant must show that the chosen thickness are critical. *In re Woodruf*, 919 F.2d 1575, 1578, 16 USPQ2d 1934, 1936 (Fed. Cir. 1990).

In re claim 95, Stone substantially teaches wherein the insulating layer includes polimydes among other suitable materials in the invention as claimed but fails to teaches that the insulating layer is formed of polyamide.

However, polyamides have been known in the art to be attractive materials to use as insulating materials because of their high temperature tolerance, they are free of pinholes and cracks, among other advantages.

Therefore it would have been obvious to one having ordinary skill in the art at the time the invention was made to use a polyamide film as an insulating layer because it offers high temperature tolerance and are free of pinholes and cracks among other advantages. Note also that the specification contains no disclosure of either the critical nature of the claimed material being of polymide or any unexpected results arising therefrom. Where patentability is said to be based upon particular chosen material or upon another variable recited in a claim, the Applicant must show that the chosen material is critical. *In re Woodruf*, 919 F.2d 1575, 1578, 16 USPQ2d 1934, 1936 (Fed. Cir. 1990). Also, it would have been obvious to one having ordinary skill in the art at the

Art Unit: 2823

time the invention was made to use a polymide as an insulating material, since it has been held to be within the general skill of a worker in the art to select a known material on the base of its suitability, for its intended use involves only ordinary skill in the art. <u>In re Leshin</u>, 125 USPQ 416.

In re claim 96, Stone teaches the step of forming a pattern on or within the insulating layer, the metallization pattern 21 connected with the passive circuit element 17 (figure 1).

In re claim 97, Stone teaches wherein the step of processing the insulating layer further comprises the step of producing several passive circuit elements on or within the insulating layer (column 6).

In re claim 98, Stone teaches that the passive circuit element is a resistor element (column 6).

In re claim 99, Stone teaches that the resistor is a thin film resistor (column 6).

In re claim 100, Stone teaches that the passive circuit element includes a capacitor element (column 6).

In re claim 105, Stone teaches that the passive circuit element includes an inductor element (column 6).

In re claim 106, Stone does not explicitly show that the inductor element is a spiral inductor.

However, Forbes teaches forming an inductor in a spiral conformation (figure 10).

It would have been obvious to one having ordinary skill in the art at the time the invention was made to form the inductor of Forbes in Stone's invention because the

practitioners of Stone can form the inductor with Forbes' teaching. The selection of a

known inductor pattern on the basis of its suitability for its disclose intended purposes

requires only ordinary skill in the art.

In re claim 107, Stone substantially teaches the claimed invention, but fails to

show fabricating the passive circuit device for use in RF communication systems.

Since, Stone does form passive electrical devices, therefore it would have been

obvious to one having ordinary skill in the art at the time the invention was made to use

Stone's invention in an RF communications system since it hold similar elements to that

the Applicant is claiming.

Note also that Forbes teaches that the invention relates to RF communication

systems (column 1).

Therefore it would have been obvious to one having ordinary skill in the art at the

time the invention was made to form an RF communication system out of Stone's

invention since it is well known in the art that FR communication system have the same

elements as those on Stone's invention.

In re claim 108, Stone does not explicitly teach forming a circuitry to use in RF

communication systems.

However, it would have been obvious to one having ordinary skill in the art at the

time the invention was made to use Stone's invention for RF communication system

since the invention is to be used for devices that uses interposers with at least one

passive circuit element (column 1).

In re claims 109 and 110, Stone substantially discloses the claimed invention but fails to show wherein at least one passive device is for use in an amplifier (e.g. load or broad band).

Note that Forbes teaches that inductors (passive circuit elements) are well known in the art and used as amplifiers (column 2).

Therefore it would have been obvious to one having ordinary skill in the art at the time the invention was made to use one of the passive devices in Stone's invention since it is well known in the art to use inductors as amplifiers.

In re claims 111 and 112, Stone substantially discloses the claimed invention but fails to show that wherein at least one passive circuit device is for use in an oscillator (e.g. control voltage oscillator).

Note that Forbes teaches that inductors (passive circuit elements) are well known in the art and used as oscillators (column 2).

Therefore it would have been obvious to one having ordinary skill in the art at the time the invention was made to use Stone's invention wherein at least one of the passive circuit device is used as an oscillator since it is well known that passive circuit device are used for that purpose.

In re claims 113 – 116, Stone discloses that the integrated circuit chip 31 are electronic devices.

Stone does not show that the electronic devices are analog circuitry, digital circuitry, microprocessor, memory chip.

However it is well known to someone having ordinary skill in art, that an electronic device comprises analog circuitry, digital circuitry, microprocessor, memory chip, etc. It would have been obvious to one having ordinary skill in the art at the time the invention was made to form the electronic devices of Stone as analog circuitry, digital circuitry, microprocessor and memory chip since analog circuitry, digital circuitry, microprocessor and memory chip are well known in the art. The selection of a known electronic device on the basis of its suitability for the disclosed intended purposes requires only ordinary skill in the art.

In re claim 117, Stone discloses the step of forming a bonding layer, the bonding layer located in the area between the integrated circuit chip and the insulating layer (column 8).

In re claim 118, Stone discloses that the bonding agent is a conductive adhesive among other suitable material (column 8).

Stone does not show that is an epoxy.

However, it would have been obvious to one having ordinary skill in the art at the time the invention was made to make the conductive adhesive out of epoxy since it has been well known in the art that conductive adhesives are conventionally made out of epoxies.

In re claim 123, Stone discloses providing at least one passive circuit element in each area of the insulating layer, dividing the substrate into areas and bonding at least one integrated circuit chip to each of the areas of the insulating layer to from respective chip carriers (column 1).

3. Claims 101 – 104 are rejected under 35 U.S.C. 103(a) as being unpatentable over Stone and Forbes as applied to claims 89 - 100 above, and further in view of Farooq et al. (U. S. patent 5,912,044).

In re claim 101, Stone in view of Forbes does not teach that the capacitor is a thin film capacitor.

However, Farooq in the U. S. patent 5,912,044; figures 1 – 8 and related text, discloses a method of forming a thin film capacitor that are to be used typically in interposer layers because the signal propagation characteristics of interposer layers can be further enhanced by placing thin film capacitors (column 1).

Therefore it would have been obvious to one having ordinary skill in the art at the time the invention was made to form a thin film capacitor as taught by Farooq as the capacitor taught by Stone because it will enable the practitioners of Stone to form the capacitor and by forming a thin film capacitor they will enhance the signal propagation of the device.

In re claim 102, Stone in view of Forbes does not teach that the thin film capacitor includes a dielectric layer.

However, Farooq teaches that the thin film capacitor includes a dielectric layer 16 (column 3).

In re claim 103, Stone in view of Forbes does not teach that the dielectric layer of the capacitor is an oxide.

However, Farooq teaches that the dielectric 16 can be made of oxides (column 4).

It would have been obvious to one having ordinary skill in the art at the time the invention was made to make the dielectric film out of an oxide, since it has been held to be within the general skill of a worker in the art to select a known material on the base of its suitability, for its intended use involves only ordinary skill in the art. <u>In re Leshin</u>, 125 USPQ 416.

In re claim 104, Stone in view of Forbes does not teach that the dielectric film can be formed of oxide-nitride-oxide films.

However, Farooq teaches that the dielectric 16 of the thin-film capacitor can be made of oxide-nitride-oxide films (column 4).

It would have been obvious to one having ordinary skill in the art at the time the invention was made to make the dielectric film out of an oxide-nitride-oxide film, since it has been held to be within the general skill of a worker in the art to select a known material on the base of its suitability, for its intended use involves only ordinary skill in the art. *In re Leshin*, 125 USPQ 416.

4. Claims 119 – 121 are rejected under 35 U.S.C. 103(a) as being unpatentable over Stone and Forbes as applied to claims 88 – 100 and 105 - 118 above, and further in view of Solberg (U. S. patent 6,121,676).

In re claim 119, Stone shows forming a package out of the interposer element and at least one integrated circuit.

Stone in view of Forbes does not teach encapsulating the interposer element and the integrated circuit and having conducting leads on an outer side of the package.

However, Solberg in the U. S. patent 6,121,676; figures 1 – 19 and related text discloses a method of encapsulating an interposer element with at least one integrated circuit (column 8), the package having conducting leads on an outer side of the package to connect to a circuit board.

It would have been obvious to one having ordinary skill in the art at the time the invention was made to encapsulate the package of Stone in view of Forbes as taught by Solberg because the teachings of Solberg will enable the practitioners of Stone in view of Forbes to form the package as taught by Solberg and therefore realize the function of the device by connecting it to a circuit board.

In re claim 120, Stone in view of Forbes do not explicitly show providing conductive leads connecting the interposer element and at least one integrated circuit to the conductive package leads of the circuit package.

However, Solberg teaches forming conductive leads 22 to the package in order to connect the circuit package to a circuit board.

In re claim 121, Stone shows providing an insulating layer to both surfaces of the substrate (figure 1).

Response to Arguments

5. Applicant's arguments filed on 11 July 2001 have been fully considered but they are not persuasive for the foregoing reasons.

Rejection under 35 U.S.C § 112:

6. Applicant's arguments regarding the 35 USC § 112 rejection on claims 107 – 122 have overcome the rejection and therefore it was been withdrawn.

Art Unit: 2823

7. Applicant contests that rejection 35 USC § 112 on claim 122 should be

withdrawn in light of limitations of claim 121.

However, claim 122 still does not further limit claim 121 and therefore it is still an

Page 13

indefinite claim.

Rejection under 35 U.S.C. § 103:

Claims 88 – 100, 105 – 118 and 123

8. Applicant contests that Stone in view of Forbes does not recite the limitation

"insulating layer ... having a thickness such that said at least one passive circuit

element is electrically shielded from said silicon substrate."

However, it is obvious that an insulating layer between a substrate and a

passive device will have to be thick enough to electrically shield the silicon substrate

from the passive circuit otherwise it wouldn't be an insulating layer. Insulating means to

isolate, to separate from conducting bodies by means of nonconductors so as to

prevent transfer of electricity, heat or sound.

Claims 101 - 104

9. Applicant contests that Faroog does not teach "at least one passive circuit

element separated from the silicon substrate by a portion of the insulating layer ...

having a thickness such that said at least one passive circuit element is electrically

shielded from the silicon substrate."

However, nowhere in claims 101 - 104 that limitation is claimed. Although

Examiner agrees that Faroog does not show the aforementioned limitation. Faroog is

used in combination with Stone and Forbes, and Forbes does recite the limitation as

explained above. Therefore the rejection is not overcome by pointing out that one reference does not contain a particular teaching when the relevance for that teaching was on the other reference. In Re Lyons 150 PQ41. Unobviousness cannot be established by attacking references individually when rejection is based on combination of references. Ex Parte Campkell 172 USPQ 91, In Re Young 159 USPQ 725.

Page 14

In response to applicant's arguments against the references individually, one cannot show nonobviousness by attacking references individually where the rejections are based on combinations of references. See *In re Keller*, 642 F.2d 413, 208 USPQ 871 (CCPA 1981); *In re Merck & Co.*, 800 F.2d 1091, 231 USPQ 375 (Fed. Cir. 1986).

Claims 119 – 121

10. Applicant contests that Solberg does not teach "at least one passive circuit element separated from the silicon substrate by a portion of the insulating layer ... having a thickness such that said at least one passive circuit element is electrically shielded from the silicon substrate."

However, Solberg is used in combination with Stone and Forbes, and Forbes does teach the aforementioned limitation as explained above. Therefore the rejection is not overcome by pointing out that one reference does not contain a particular teaching when the relevance for that teaching was on the other reference. In Re Lyons 150 PQ41. Unobviousness cannot be established by attacking references individually when rejection is based on combination of references. Ex Parte Campkell 172 USPQ 91, In Re Young 159 USPQ 725.

Art Unit: 2823

In response to applicant's arguments against the references individually, one cannot show nonobviousness by attacking references individually where the rejections are based on combinations of references. See *In re Keller*, 642 F.2d 413, 208 USPQ 871 (CCPA 1981); *In re Merck & Co.*, 800 F.2d 1091, 231 USPQ 375 (Fed. Cir. 1986).

Conclusion

11. **THIS ACTION IS MADE FINAL.** Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the mailing date of this final action.

12. Any inquiry concerning this communication or earlier communications from the examiner should be directed to Fernando Toledo whose telephone number is (703) 305-0567. The examiner can normally be reached on Monday – Friday, 8am – 4pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Wael Fahmy can be reached on (703) 308-4918. The fax phone numbers

for the organization where this application or proceeding is assigned are (703) 308-7722 for regular communications.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (703) 308-0956.

Fernando Toledo	
Patent Examiner	ĺ
Art Unit 2823	

ft September 17, 2001

> SUPERVISORY PRIMARY EXAMINER TECHNOLOGY CENTER 2800